

WHAT IS CLAIMED IS:

1. A method of manufacturing a semiconductor device in which a plurality of combinations of a gate electrode and a gate insulating film are formed so as to extend in parallel on a semiconductor substrate, comprising the steps of:
  - 5 forming a first insulating film along surfaces of said plurality of combinations of the gate electrode and the gate insulating film, and said semiconductor substrate, respectively; and
  - forming a second insulating film different from said first insulating film on said first insulating film; wherein
  - 10 the steps of forming said first insulating film and forming said second insulating film are alternately repeated.
2. The method of manufacturing a semiconductor device according to claim 1, wherein
  - said first insulating film is formed under a condition that
  - a concentration of  $O_3$  is set to 0 to 3.0wt%,
  - 5 a molar ratio of  $O_3$ /TEOS is set to at most 3.0,
  - a temperature for film-forming is set to 450 to 550°C,
  - a pressure for film-forming is set to 798 to 266hPa, and
  - an inert gas is used as a carrier gas.
3. The method of manufacturing a semiconductor device according to claim 1, wherein
  - said first insulating film is composed of USG, and
  - said second insulating film is composed of one substance selected
  - 5 from a group consisting of BPSG, PSG, BSG, and USG.
4. The method of manufacturing a semiconductor device according to claim 1, wherein
  - said first insulating film has a film thickness of 3 to 5 % of a
  - distance between the gate electrodes of adjacent two of said combinations.

5. The method of manufacturing a semiconductor device according to claim 1, wherein

the step of forming said second insulating film is performed under a condition that

- 5 a concentration of  $O_3$  is set to 8.0 to 17.0wt%,  
a molar ratio of  $O_3$ /TEOS is set to 3.0 to 15.0,  
a temperature for film-forming is set to 450 to 550°C,  
a pressure for film-forming is set to 798 to 266hPa,  
10 a total concentration of an impurity composed of at least one of P  
and B is set to at most 15wt%, and  
an inert gas is used as a carrier gas.

6. The method of manufacturing a semiconductor device according to claim 1, wherein

said second insulating film has a film thickness of 5 to 10 % of the distance between the gate electrodes of adjacent two of said combinations.

7. The method of manufacturing a semiconductor device according to claim 1, wherein

- 5 the steps of forming said first insulating film and forming said second insulating film are repeated until a concave formed by said first insulating film or said second insulating film in a space between the gate electrodes of adjacent two of said combinations is positioned above the upper surface of said gate electrode.

8. The method of manufacturing a semiconductor device according to claim 1, wherein

- 5 said second insulating film is deposited using a reaction gas consisting of a plurality of kinds of gases which flows into a chamber, and  
after the step of depositing said second insulating film, a supply into said chamber of at least one of said plurality of kinds of gases is stopped, and a gas which is different from said reaction gas and does not cause a reaction for deposition of said second insulating film flows into said

chamber so that a pressure in said chamber is maintained constant.

9. The method of manufacturing a semiconductor device according to claim 1, wherein

said second insulating film is deposited using a reaction gas consisting of a plurality of kinds of gases which flows into a chamber, and

5 after the step of depositing said second insulating film, a supply into said chamber of at least one of said plurality of kinds of gases is stopped , and at least one of said plurality of kinds of gases continues to flow into said chamber so that a pressure in said chamber is maintained constant.

10. The method of manufacturing a semiconductor device according to claim 1, wherein

said second insulating film is deposited using a reaction gas consisting of a plurality of kinds of gases which flows into a chamber, and

5 after the step of depositing said second insulating film, at least one of said plurality of kinds of gases flows through a vent line to the outside of said chamber, and a gas which is different from said reaction gas and does not cause a reaction for deposition of said second insulating film flows into said chamber so that a pressure in said chamber is maintained constant.

11. The method of manufacturing a semiconductor device according to claim 1, wherein

said second insulating film is deposited using a reaction gas consisting of a plurality of kinds of gases which flows into a chamber, and

5 after the step of depositing said second insulating film at least one of said plurality of kinds of gases flows through a vent line to the outside of said chamber, and at least one of said plurality of kinds of gases continues to flow into said chamber so that a pressure in said chamber is maintained constant.

12. The method of manufacturing a semiconductor device according to claim 1, wherein

5 after the steps of forming said first insulating film and forming said second insulating film are repeated, a third insulating film is formed on a film formed later out of said first insulating film and said second insulating film.

13. The method of manufacturing a semiconductor device according to claim 12, wherein  
5 the step of forming said third insulating film is performed under a condition that  
a pressure for film-forming is set to at most 266hPa,  
a concentration of O<sub>3</sub> is set to 8.0 to 17.0wt%,  
a temperature for film-forming is set to 450 to 550°C, and  
an inert gas is used as a carrier gas.

14. The method of manufacturing a semiconductor device according to claim 12, wherein  
said third insulating film has a film thickness of at most 1.5μm.

15. The method of manufacturing a semiconductor device according to claim 12, wherein  
said third insulating film is a USG film.